INSTALLATION INSTRUCTIONS

PACREM Bluetooth® Remote and Dongle Installation and Instructions

Unpack carton and verify contents. If any listed parts are missing, immediately contact a Chief Customer Service representative.
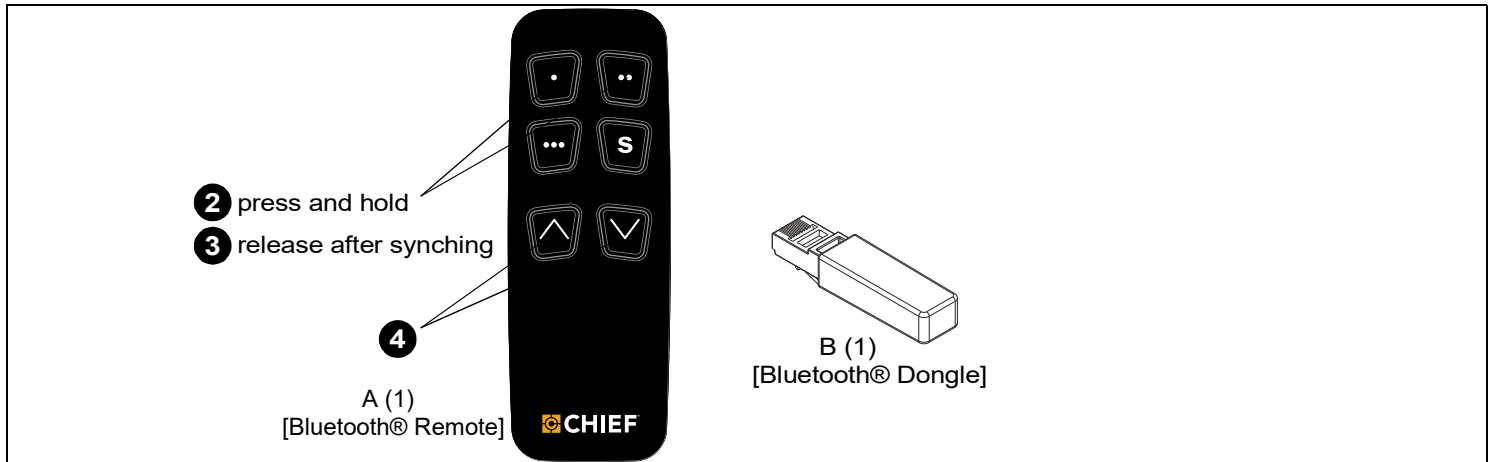
PARTS

2 press and hold

3 release after synching

4

A (1)
[Bluetooth® Remote]

B (1)
[Bluetooth® Dongle]

Figure 1

Dongle Installation

1. Plug in the Bluetooth® dongle (B) into the available RJ45 port on the motor control box. (See Figure 2)
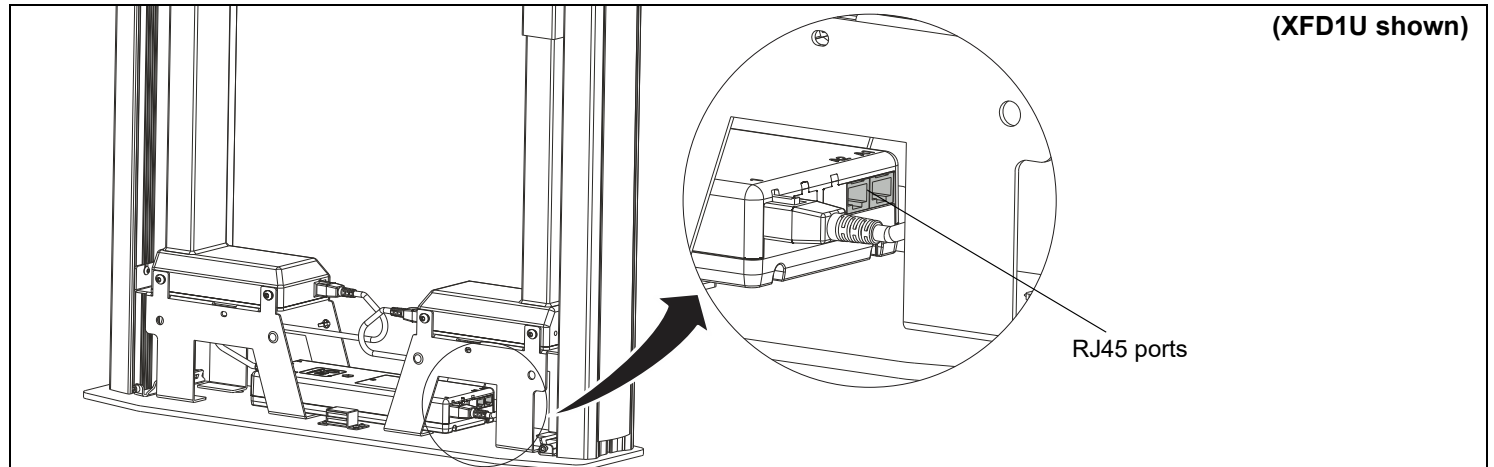

(XFD1U shown)

RJ45 ports

Figure 2

NOTE: Dongle will have a blue "blink" when properly connected.

Remote Installation

2. Press and hold top two buttons on the Bluetooth® remote (A). (See Figure 1)

NOTE: The blinking "blue" light on the dongle (B) will stay solid while holding the remote buttons.

3. When the "blue" light on the dongle (B) turns off, the remote is synched and buttons can be released.

4. Test remote functionality by using the up and down buttons. (See Figure 1)

NOTE: The Bluetooth® remote does not require batteries to be installed. The battery pre-installed in the remote will last up to 10 years.

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Height Adjustment

5. Press "UP" or "DOWN" buttons to raise or lower height as desired.

Save Height Levels

6. Adjust height until desired preset level is reached using "UP" and "DOWN" buttons.

7. Press "SAVE" button ("S")

8. Press one of three preset buttons (., .. or ...) to save preset position.

9. Repeat Steps 6-8 as desired.

Troubleshooting

If lifting function does not work properly, try to following troubleshooting steps. If none of these work, contact customer service.

1. If there is uneven movement, initialize the control box (reset)
    *   Hold "Down" button until lift has reached it's lower limit.
    *   Briefly release "Down" button
    *   Press and hold "Down" for five seconds, wait until all movement has stopped, then release

2. If there is no movement, check the following

    *   Check all cable connectors between controllers and actuators.
    *   Check power cable connection to control box.

3. If there is slight movement and then reverse travel, check for any obstructions that may be interfering such as cables or peripheral devices.

4. Contact customer service if none of the above steps fix the problem.